



PO No	Supplier	Line Item No	Ref No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit
PO039300	ACI001-VC	1	1	Net 30	M6061T6B0.500X04.500	6061T6 Bar 0.500 X 4.500 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft				12	3/19/2018	12		S052862	Stock	3/19/2018	\$ 9.58 / ft
					MT-1144-R2.000	1144 Steel Proof Round Bar 2.000" AISI 1144 STRESSPROOF STEEL ROUND BAR ASTM A311 OR UNS G11440				20		20		S052863	Stock	3/19/2018	\$ 15.59 / ft
		12			M1018B2.000X02.500	1010-1025 Steel Bar 2.000 X 2.500 : MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A569/A570 OR OR CSA G40-21 38W/44W/50W/60W/70W CSA G40-21 OR 38W/44W/50W/60W/70W receive ft				12		13		S052586	Stock	3/19/2018	\$ 26.68 / ft
					MT-4140-R0.500	4140 Steel Round Bar 0.500" : AISI 4140 ROUND BAR AS PER ASTM A29/AMS 6349/AMS 6382/AMS 6529 MIN: ROCKWELL C = 20 RC MAX: ROCKWELL C = 38 RC receive ft				20		24		S052587	Stock	3/19/2018	\$ 2.40 / ft
										Total:	64		69				

Plex 3/19/2018 4:09 PM Dart.Dubois.Pascal



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO039300

Supplier: ACI001-VC
Acier Ouellette Inc.
935 Boul. Du Havre
Valleyfield
QC
J6S 5L1 Canada
Phone: 800 667 4248
Fax: 450 377 5696

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039300
PO Date: 3/13/18
Due Date: 3/19/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lavoie, Chantal
Phone: clavoie@dartaero.com

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments: QUOTE NO. SOU0091255, SOU0089404,
SOU0090963, SOU0089881, SOU0089730

E-MAILED
MAR 14 2018

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	M6061T6B0.500X04.500		6061T6 Bar 0.500 X 4.500 Firmed : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ- A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ- A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft		3/19/18	12 ft	0 ft	12 ft	\$9.58333/ft	\$115.00
2	M2024T3S0.160		2024-T3 .160 Sheet Firmed : MATERIAL: 2024-T3 ALUMINUM SHEET AS PER QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037 OR ASTM B209 receive sf		3/19/18	48 sf	0 sf	48 sf	\$26.190833/sf	\$1,257.16
3	M6061T6S4.500X12.000		6061T6 sheet 4.500 X 12.000 (Cut to 20.000") Firmed : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ- A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ- A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft		3/19/18	1.67 ft	0 ft	2 ft	\$331.76047/ft	\$554.04

Line Item Note 1 PCS CUT AT 20" LONG

12
MAR 19 2018

DAS
11
9-89

PURCHASE ORDER

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	MT-4140-B-1.250X6.000		AISI 4140 Steel Bar : Material: AISI 4140 STEEL BAR AS PER ASTM A29, AMS 6349, AMS 6382, AMS 6529, MIL-S-5626 MIN. ROCKWELL C = 28 RC MAX. ROCKWELL C = 32 RC	Firmed	3/28/18	10 ft	0 ft	10 ft	\$68.905/ft	\$689.05
5	MT-1144-R2.000		1144 Steel Proof Round Bar 2.000" AISI 1144 STRESSPROOF STEEL ROUND BAR ASTM A311 OR UNS G11440	Firmed	3/19/18	20 ft	0 ft	20 ft	\$15.5875/ft	\$311.75
							20		DAS 11 9-89	MAR 19 2018
6	MT-A513-T- 1.125W0.188		A513 Seamless Alloy Steel Round Tubing 1.25"dia. x 0.188" Wall	Firmed	3/19/18	20 ft	0 ft	20 ft	\$7.25/ft	\$145.00
7	M6061T6TS1.000W.120		6061T6 Sq Tube 1.00 X 1.00 X .120W : MATERIAL: 6061-T6 OR 6061- T651/T6510/T6511/T62 SQUARE TUBING AS PER AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR PER AMS-QQ-A-200/8 OR AMS 4160 receive ft	Firmed	3/19/18	40 ft	0 ft	40 ft	\$1.69025/ft	\$67.61
							40		DAS 11 9-89	MAR 16 2018
8	M6061T6TS1.250W.120		6061T6 Sq Tube 1.250 X 1.250 X.120W : MATERIAL: 6061-T6 OR 6061- T651/T6510/T6511/T62 SQUARE TUBING AS PER AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR PER AMS-QQ-A-200/8 OR AMS 4160 receive ft	Firmed	3/19/18	40 ft	0 ft	40 ft	\$3.7225/ft	\$148.90
							40		DAS 11 9-89	MAR 16 2018
9	MT-4140-S- 1.000X10.000		AISI 4140 Steel Sheet/Plate AISI 4140/4142 STEEL SHEET OR PLATE AS PER ASTM A829/ AMS 6395	Firmed	3/28/18	6 ft	0 ft	6 ft	\$94.95333/ft	\$569.72

PURCHASE ORDER

3/14/2018

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Items		Unit Price (CAD)	Extended Price
							Received Quantity	Balance		
10	M6061T6B1.000X3.000		6061T6 Bar 1.000 X 3.000 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ- A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ- A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	3/19/18	12 ft	0 ft	12 ft	\$11.499166/ft	\$137.99
11	Mt-4140-S-1.500X3.000		4140 Steel Bar 1.500 X 3.000 : AISI 4140N STEEL SHEET OR PLATE AS PER ASTM A829 OR AMS 6395 MIN: ROCKWELL C = 28 RC MAX: ROCKWELL C = 32 RC receive ft	Firmed	3/28/18	6 ft	0 ft	6 ft	\$87.50/ft	\$525.00
12	M1018B2.000X02.500		1010-1025 Steel Bar 2.000 X 2.500 : MATERIAL: AISI 1010- 1025 OR ASTM A36/A366/A569/A570 OR OR CSA G40-21 38W/44W/50W/60W/70W CSA G40-21 OR 38W/44W/50W/60W/70W receive ft	Firmed	3/19/18	12 ft	0 ft	12 ft	\$26.681666/ft	\$320.18
13	MT-4140-R0.500		4140 Steel Round Bar 0.500" : AISI 4140 ROUND BAR AS PER ASTM A29/AMS 6349/AMS 6382/AMS 6529 MIN: ROCKWELL C = 20 RC MAX: ROCKWELL C = 38 RC receive ft	Firmed	3/19/18	20 ft	0 ft	20 ft	\$2.4045/ft	\$48.09

Grand Total: \$4,889.49

Order Notes

- Procurement Quality Clauses
- A005 right of entry
- A012 chemical and physical test report
- A016 personnel qualification
- A017 raw material identification (as applicable)
- A026 certification of material conformance
- A041 quality management system
- A042 part notification by supplier
- A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.



Plex 3/14/18 7:28 AM dart.lavoie.chantal

DELIVERY - CLIENT

Copy C000078601



ACIER OUELLETTE INC.

935, Boul. du Hâvre
Salaberry-de-Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Billed to

DART AEROSPACE LTD
1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

, Ontario,

ATT : CHANTAL LAVOIE Tél.: 613-632-5200

Instruction F-M

Delivery Route 5

Page

1

Product Description

Weight

Qty

U/M

CMD

EXP

B/O

IN

I

S

C

OUT

1 TUBE MEC 1.125 OD X .188 (R) , 20

TME-1125188 6523

1 X 20' HEAT: C357969
ACT4334-MM-15/03

2 ROUND STRESSPROOF 2 (R) *

RST-2 5810

1 X 20' R/L HEAT : 014162

Internal Use Only											
PCS NB											
Product Description	Weight	Qty	U/M	CMD	EXP	B/O	IN	I	S	C	OUT
1 TUBE MEC 1.125 OD X .188 (R) , 20	37.62	20.00	PL-\$CPI								
TME-1125188 6523											
1 X 20' HEAT: C357969 ACT4334-MM-15/03											
2 ROUND STRESSPROOF 2 (R) *	213.60	20.00	PL-\$CLB								
RST-2 5810											
1 X 20' R/L HEAT : 014162											

Total Weight (Lbs): 251.22

NIR : R-109516-6

Conditions:
All sold and delivered materials remain the property of "Acer Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acer Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acer Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

Prepared By :

Verified By :

CJ NM

Delivered By : VH

Time

180319

Total (\$CAD)

Customer N° CL0001056
Date 2018/03/14
Delivery date 2018/03/19

Your order N° 039300
Processed by Josianne Bourdon
Salesman
Carrier
Credit Termes
Net 30 Days

Customer's Signature

DELIVERY - CLIENT

Copy CO00078672



ACIER OUELLETTE INC.

935, Boul. du Hâvre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

2018/03/14
19

Customer N°

CLI0001056

Date

2018/03/14

Delivery date

2018/03/16
19

Your order N°

039300

Processed by

Josianne Bourdon

Shipped to

DART AEROSPACE LTD

1270 , ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

, Ontario,

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Credit Terme

Net 30 Days

Instruction F-M

Page

Delivery Route 5

1

Product Description	Weight	Qty	U/M	PCS NB				Internal Use Only			
				CMD	EXP	B/O	IN	I	S	C	OUT
1 FLAT ALU 1/2 X 4 1/2 6061-T6 NS FAL-12412 10194 1 X 12' HEAT: 201606588 AC14355-RY-15/03	31.72	12.00	PL-\$CLB		1 X 12'						

NIR : R-109516-6

Total Weight (Lbs) :

31.72

Conditions :

All sold and delivered materials remain the property of "Acier Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days from this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

Total (\$CAD)

Y
M
D
109516.9

Customer's Signature

Prepared By :
Verified By :
Date



CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

5850 Quality Way
Prince George, VA 23875

Can Do.

		MANIFEST NUMBER 2944083	DIE NUMBER RB0456	DATE OF SHIPMENT 5/4/2016
Quantity Certified	CUSTOMER PO 779543	ALELOY/TEMPER 6061-T6511	SALESPERSON D.Schroeder (Canada)	
Customer Part Number 51315794	DESCRIPTION SCRB .500 x 4.500			
1,016 lbs 32 pcs				

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6.

Mechanical Properties

Tests	Lot No.	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation
	3 2016065588	4/11/16	min 44.80	max 45.60	42.70 43.00 12.75 18.00

Chemical Composition for Aluminum Alloy 6061

Cast #	Lot No.	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Al	Others	Each	Total	Melt Source:
2M160330Y	201606588	6061	0.62	0.31	0.20	0.08	0.87	0.07	0.02	0.02	97.81	0.05	0.15	United States of America	
2M160407C	201606588	6061	0.63	0.23	0.19	0.08	0.85	0.06	0.02	0.02	97.91	0.05	0.15	United States of America	

SCM extrusions are manufactured in the USA.

Calvin J. Wiggins, Director of Quality & Technical Services

Calvin J. Wiggins

Print Date: 5/4/2016

TPI Work Test Certificate



**TUBE INVESTMENTS OF INDIA LIMITED
TUBE PRODUCTS OF INDIA - MODULE - 1
POST BOX NO.4 & 18, M T H ROAD, AVADI, CHENNAI - 600054**



Order No.	: BS8234 /16-JUN-17	TC No	: PAE/8C1770745
	: /	Date	: 19-JUL-17
Description	: PRECISION STEEL TUBES - CDW	Invoice No	: 3002020000018
Specification	: ASTM A513/A513M-15 T5 C1026	Invoice Date	: 17-JUL-17
Condition	: SRA	Job /Batch No	: RBCH1707060
Bundle No's	: 017011623,017011624,017011632,017011633		
Cust Part No	:		
Bundle	: CUSTOMER SIZE /CONDITION /QUANTITY /GROSS WEIGHT /TAG MARKING / WO.NO. / SPEC &		
Tagging	GRADE /DESTINATION / BUNDLE NO /COUNTRY OF ORIGIN.		
Tube Marking	: P.O.NO. /TPI-ED /SIZE /SPEC /CONDITION/ TAG MARKING/ HEAT NO. /MADE IN INDIA.		
P. Uom	: Inches		
Size	: 1.125" OD X 0.749" ID X 0.188" WT X 21'- 22' R/L		

Quantity In : 4802.953 Ft

LADLE ANALYSIS :											
Process	Heat No.	%C	%Mn	%P	%S	%Si	%Al	%Cr	%Ni	%Cu	%Nio
Min		.22	.6								
Max		.28	.9	.035	.035						
Obs	C357969	.259	.73	.012	.004	.1	.038				

Full Section Longitudinal Tensile Test at Room Temp				
Test	Heat No	Y.S	T.S	Elong.
Min		448	517	10
Max				
OBS	C357969	504.98	594.1	29

Rock well Hardness	Roughness		Dimensions in : Inches		
	OD	ID	Spec	OD	ID
80			Min	1.125	.744
			Max	1.13	.749
HRB			OBS-Min	1.127	.746
			OBS-Max	1.129	.747
94		-			

Technological Tests :		
Test	Spec	Result
Crushing		-
Flaring		-
Flattening		-
Flanging		-
Rev. Flang.,		-
Elong.Gaug.Len		-

Non-Destructive Tests :		
Test	Spec	Result
Straightness	0.76/1000 MM MAX	0.30 / 1000
Eddy Current	100	100% TESTED OK
Visual		DEFECT FREE
Ultrasonic Test		-

This is to certify that the goods are supplied as per the purchase order and specification Requirements

Prepared by : N. Appammeey

Quality Shift Incharge Signature:

S. Es VJ
Mathavan.M
Mgr-Quality-IBP-TP

1.

Customer Name
ACIER CAMPI INC.

Customer PO#
69383

Invoice No
71965

Shipper No
67387

Heat Number
014162

Union Drawn Steel II LP

1350 Burlington Street East, P.O. Box 98
Hamilton, Ontario, Canada L8N 3A2
Phone: (905) 547-4480, Fax: (905) 544-3852
1-800-263-9966

CERTIFICATE OF ANALYSIS CERTIFICAT D'ANALYSE

DATE CUSTOMER ORDER NO.
NO. DE LA COMMANDE DU CLIENT
MON-53670 MILL ORDER NO.
NO. DE LA MILL 251589-00

PRODUCT DESCRIPTION
PRODUIT DESCRIPTION

BILL OF LADING
BON DE CONNAISSEMENT

L 97 FE21829343 YOUR ITEM # : CF2ST

2 RD 1144 20/22 FT *ad*

"CENTURY"
COLD FINISHED STEEL BARS CARBON
COLD DRAWN & STRESS RELIEF ANNEALED
STANDARD AISI TOLERANCES
C .40/.48 MN 1.35/1.65 P .040MAX S .24/.33
TRANSPORT BY TRUCK - PROTECT WITH TARP
CHEMICAL & MECHANICAL TEST REPORT REQUIRED
ASTM A311 CLASS B & A108

COUNTRY OF ORIGIN - CANADA
HOT ROLL SOURCE : HAMILTON SPECIALTY BAR
NAFTA CERTIFIED YES: X NO:
LADLE ANALYSIS/ANALYSE DE LA COUILLER A COULER

HEAT NUMBER 014162	C.	.430	MN.	1.480	P.	.019	S.	.267
	SI.	.220	CU.	.200	NI.	.090	CR.	.140
	CB.		V.	.000	MO.	.036	PB.	
	B.		AL.	.000	SN.			

MECHANICAL PROPERTIES/PROPRIÉTÉS MÉCANIQUES

HEAT NUMBER 014162 *ad*

YIELD STRENGTH
LIMIT D'ÉLASTICITÉ 128000 P.S.I. @ .2% OFFSET
TENSILE STRENGTH
RESISTANCE À LA TRACTION 130000 P.S.I.

ELONGATION (2 INCHES)
ALLONGEMENT 8.000 %

REDUCTION OF AREA
STRICKTION 25.000 %

HARDNESS
DURETE 241 HB

MAG
TEST

ROTO
TEST

ULTRA
SONIC TEST

NO WELDING OR WELD REPAIR PERFORMED ON THIS MATERIAL.
THIS MATERIAL WAS NOT EXPOSED TO MERCURY DURING
PROCESSING OR WHILE IN OUR POSSESSION.

WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HAS BEEN TESTED IN ACCORDANCE
WITH SPECIFICATION, AND THAT THE RESULTS ARE CORRECT AS CONTAINED IN THE
RECORDS OF THE COMPANY.

PAR LES PRÉSENTES NOUS CERTIFIONS QUE LA MATERIE DÉCRITE A ÉTÉ TESTÉE
CONFORMEMENT AUX SPECIFICATIONS ET QUE LES RÉSULTATS SONT CORRECTS, COMME
INDIQUÉ DANS LES RÉGISTRES DE LA COMPAGNIE.

PERMAN

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M-1144-R2.000
 DATE: MAR 19 2018

PO / BATCH NO.: 039300/5032863

MATERIAL CERT REC'D: YES
 QUANTITY RECEIVED: 201
 QUANTITY INSPECTED: 261
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 2.000
 THICKNESS RECEIVED: 2.000
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORROSION	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	<i>Astan A311</i>
CORRECT THICKNESS	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
PHOTO REQUIRED	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	<i>Heat# 014162</i>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u> <u>11</u>	SIGNED OFF BY: _____
DATE: <u>9-89 MAR 19 2018</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: AISI 1144 STRESSPROOF STEEL ROUND BAR
SPECIFICATION: ASTM A311 UNS G11440
PART NUMBER: MT-1144-R(D,DDD)
WHERE "D,DDD" = DIAMETER IN INCHES

1	2	3	4	5	6	7	8
REV.	DESCRIPTION	NEW ISSUE	A				

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M606146B0.500X04.500 PO / BATCH NO.: 039300/5052862
 DATE: MAR 19 2018

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 12
 QUANTITY INSPECTED: 12
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.500
 THICKNESS RECEIVED: 0.500
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <u>(N)</u>	
CORRECT FINISH	Y <u>(N)</u>	
CORROSION	Y <u>(N)</u>	
CORRECT GRAIN DIRECTION	Y <u>(N)</u>	
CORRECT MATERIAL PER M-DRAWING	Y <u>(N)</u>	<i>Ans QQA-200/8</i>
CORRECT THICKNESS	Y <u>(N)</u>	
PHOTO REQUIRED	Y <u>(N)</u>	
CORRECT REF # TO LINK CERT	Y <u>(N)</u>	<i>test # 201606582</i>
CORRECT MATERIAL IDENTIFICATION	Y <u>(N)</u>	
CORRECT M# ON THE MATERIAL	Y <u>(N)</u>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <u>(N)</u>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <u>(N)</u>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u> <u>11</u>	SIGNED OFF BY: _____
DATE: <u>9-89 MAR 19 2018</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 6061-T6/T651/T6511/T6511M BAR

SPECIFICATION: ODA-225/8 OR AMS-OO-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQA-200/8 OR AMS-QQA-200/8 (OR AMS 4160)

SPECIFICATION

B

PART NUMBER:

M6061T6B T.TTT X www.wwww
THICK WIDTH

WHERE "T. III" = THICKNESS IN INCHES

"WWWW" = WIDTH IN INCHES

EG 10" X 12 0" BAB - M606116B1 000X12 000

E.G. 1.0 λ | 2.0 BAR = M806 | 6B | 1.000X | 2.000

PURCHASE MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR

SPECIFICATION: ODA-225/8 OR AMS-OO-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQA-200/8 OR AMS-QQA-200/8 (OR AMS 4160)

SPECIFICATION:

B

PART NUMBER:

M6061T6B T.TTT X www.wwww
THICK WIDTH

WHERE "T. III" = THICKNESS IN INCHES

"WWWW" = WIDTH IN INCHES

EG 10" X 12 0" BAB - M606116B1 000X12 000

E.G. 1.0 λ | 2.0 BAR = M806 | 6B | 1.000X | 2.000

RELEASED
2009-05-05
[Signature]

REAS E

A

REV. B
SHEET 1 OF 1
SCALE
NTS

118

10

3